

# How-To Spray Trims

## What you will need:

- Microfiber Cloth
- Masking Tape
- Tape & Drape (optional). Buy it [here](#)
- Trigger Grip (optional): Buy it [here](#)

## Spraying Conditions:

1. Avoid spraying in high humidity, direct sunlight and windy conditions.
2. Use in temperature between 68-82°F with humidity level below 60%.

## Step 1: Preparation

1. Thoroughly wash and rinse the surface to remove loose dirt and debris.
  - \* Avoid using household soaps to wash the surface.
2. Wipe surface dry with a clean microfibre cloth.
3. Then, use Superwrap Prep Spray or Prep Wipes.
  - a) Apply Superwrap Preparation Spray generously over the entire surface. Let the product sit for no more than one (1) minute.
  - b) Use the Prep Wipes on your trims. Make sure to focus on the gap between the trim and the panel.
4. Wipe surface dry with a clean microfibre cloth. Wait 15 minutes and make sure the surface is completely dry before applying Superwrap.

- \* Do not combine/replace our Prep Spray with another solvent-based product as it could be harmful for the surface and non-compatible with Superwrap.
- \* The underlying surface must be thoroughly cleaned and dried to remove all dirt, debris and wax residue that may hinder Superwrap's ability to adhere and cause fish eyes during installation.
- \* Do not sand the surface prior to application. Make sure to thoroughly dry the gap.

## Step 2: Masking

5. Extensively mask off surrounding areas to avoid overspray.
  - \* Leave a sufficient gap between the surface and the tape to avoid product bridging.
  - \* Use a plastic card to tuck the tape into the gaps between the body panels and the trims.
  - \* Carefully mask off any exposed rubber parts.
6. Use Tape & Drape or Masking Paper to mask off surrounding panels to avoid overspray.
  - \* Tape down any loose ends to keep from touching the application surface.

## Step 3: Spraying

- \* Use only when the temperature of both the aerosol can and surface are above 68°F.
  - \* We recommend putting the aerosols in hot water for 10-20 min.
7. Shake can vigorously for one full minute before spraying.

8. Always test spray away from the surface you are spraying before each coat. Always apply a light first coat and inspect the first coat for signs of surface contamination.

\* If you're experiencing surface contamination (bubbling/wrinkling/fisheyes), stop your application and wait for the first light coat to dry. Once dry, wipe it down and redo your preparation.

\* Leftover soap or moisture on the surface prior to spraying will cause lack of adherence and fish eyes which results in bubbling and may lead to premature peeling or eventual tearing of the Superwrap finish.

9. Slowly, moving the can back and forth, overlap each stroke to get an even and wet coat.

\* Hold can upright and spray 8 to 12 inches from surface.

\* Establish a repeatable pattern when spraying your trims to make sure you thoroughly cover all areas.

\* Avoid excess overlapping or spraying too close to the surface to prevent drips and sags.

10. Apply a total of 10 wet coats. Allow a 15 minute drying period between coats.

\* Keep fingertip away from the nozzle tip to avoid creating droplets.

\* Durability and removability increase with each additional coat. Keep in mind that you're spraying for wrap thickness and not only color coverage.

\* If you're spraying Nemesis Black, you will need to apply 6-7 wet coats of Gloss Black as a base and 3-4 wet coats of Nemesis Black.

\*\* Always follow the base coat recommendations per colors. \*\*

If you're applying a color other than Gloss Black or Arctic White, follow these steps:

#### **Base Coat**

1. Apply one light first coat. Inspect the first coat for signs of surface contamination.

2. Apply 4-6 wet coats of Black or White base coat.

3. Allow a 15 minute drying period between coats.

#### **Color Coat**

4. Apply one light first coat. Inspect the first coat for signs of surface contamination.

5. Apply 4-6 wet coats of Color coat.

6. Allow a 15 minute drying period between coats.

### **Step 4: Top Coat (optional)**

\* You must meet the total number of wet coats of Superwrap (10 wet coats) before applying the Top Coat.

\* The previously applied Superwrap must have dried for at least 1 hour before proceeding with the application of Superwrap High Gloss or Frozen Top Coat.

\* Make sure the surface is clean and free of any dust.

11. Shake can vigorously for one full minute before spraying. Apply one light first coat.

12. Then, apply a maximum of 1 wet coat. Wait for 15 minutes between coats.

### **Step 5: Unmasking**

14. Remove the Tape & Drape from larger panels.

15. Remove masking tape once the final coat is dry. Carefully take off the masking tape pulling away from the surface.

\* If needed, use a card or blade to crease the tape.

\* Allow a 6 to 12 hour final drying period before driving.